

## Specification and quotation piping and processing equipment



### Coat buildup for piping and processing equipment in waterworks no direct contact to drinking water

Subsurface pre-treatment: (jet) rust removal min. according to Sa 2 (ISO)

Before treatment, the surface must be free from oil, grease and other soiling and capable of bearing subsequent coating.

#### piping and (processing equipment) in a waterworks (no direct contact to drinking water)

coating layer	product	Article No	Shade	TSD µm	NSD µm	produciveness		interval (+20°C) min / max	processing	container	price EUR / l	price EUR / m²
						theoret. m²	prct. m²					
1x thick layer	NewProZINC ST	73009-73920-0070	dark grey	75	135	7,6	5,0	8 Std. / 90 Tg.	AS, S	10 l		
1x thick layer	NewProPOX Multicolor HS	33235-73520-2077	pebble grey	100	140	7,3	4,8	12 Std. / 90 Tg.	AS, S	20 l		
1x thick layer	NewProPOX Multicolor HS	33235-93690-2077	cream white	100	140	7,3	4,8	12 Std. / 90 Tg.	AS, S	20 l		
1x thick layer	NewProDUR Topcoat	33140-93350-0011	super white	75	135	7,6	5,0	8 Std. / -----	AS, S	10 l		

The actual requirements were calculated on the basis of a 35% loss factor. There could be construction of application dependent deviations.

Application: R = roller, P = paint-brush, AS = Airless spraying device, S = air pressure nozzle | TSD = dry film thickness

NSD= dry film thickness

Processing: with regard to the instructions of our technical information

\* based on actual raw material price development on crude oil and metal (exchange / market) these are current daily prices.

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